

Work Order ID 85951

85951

Page 1

June-19-12 8:02:13 AM

Item ID: D3832-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Base)

Start Date: 19/06/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 03/07/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/19 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3832

Rev A

100

100

SHEAR

0.00

Shear

Memo

0.00

Shear

1- cut mesh to size as per dwg D3832

4

Ac
12.10.22

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

4

12-10-22

120

Identify as per dwg & Stock Location: WA

0.00

120

Packaging

Memo

0.00

Packaging

4

Ac
12.10.22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 85951***85951***

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Item ID: D3832-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Mesh (Base)

Stop

NS2

Start Date: 19/06/2012 Start Qty: 4.00

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Cust Item ID:

Required Date: 03/07/2012 Req'd Qty: 4.00

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/10/25

U12.10.23

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Picklist Print

June-19-12 8:02:17 AM

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T

Work Order ID: 85951

85951

Parent Item: D3832-1

D3832-1

Parent Item Name: Mesh (Base)

Start Date: 19/06/2012

Required Date: 03/07/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	550.6152	25.4518	107.1655			

M304FX0 75-16F

Expanded Metal Flat SS

**

Location

Loc Qty

Loc Code

WA	4.9094	
121738	4.9094	
WA035	545.7057637	
117197	102.9036	
120917	101.57273	
121521	0.00013372	
121849	21.2293	
122080	320	

M122604 → 80.374125
M122534 → 26.791375
Ak 12.10.22

Dart Aerospace Ltd

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SHOP COPY
RETURN:
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 85951 MJS

12/06/19

D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

RELEASED
06/11/18/W

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3832	REV. A
TITLE MESH	SCALE NTS
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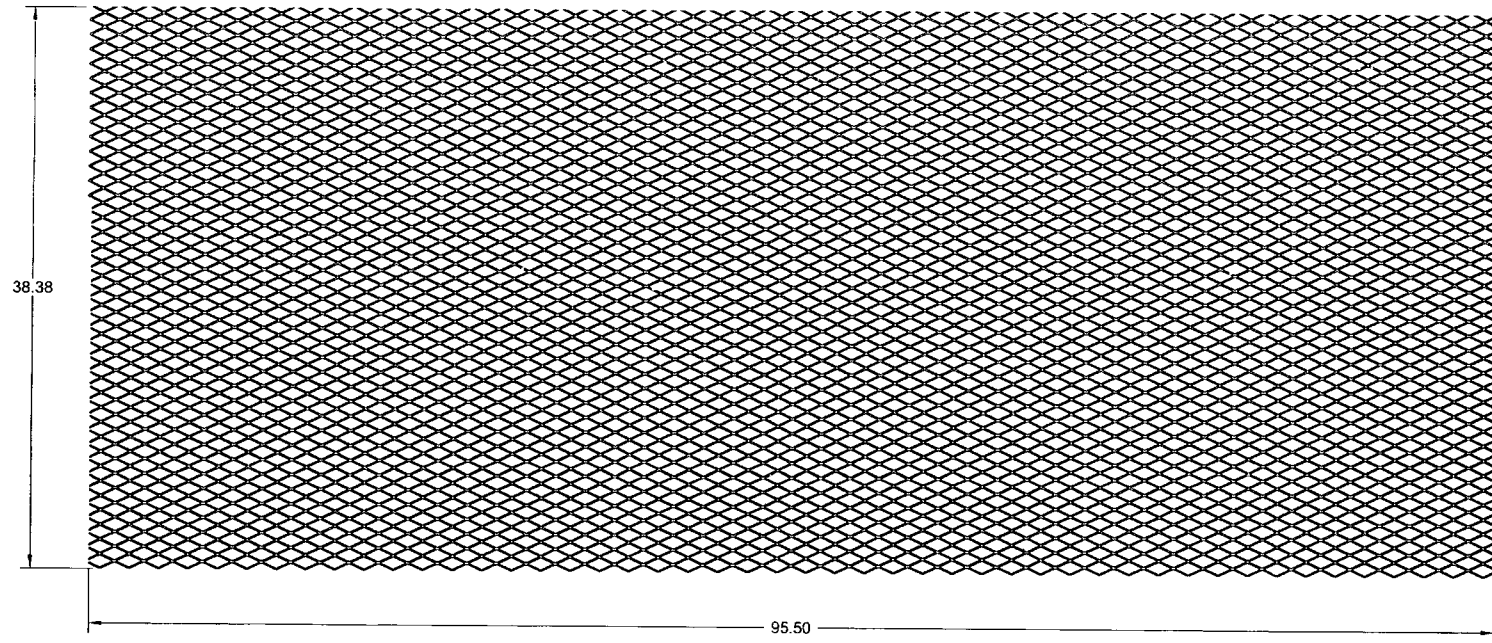
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D3832-1 MESH (BASE)

RELEASED
05/11/18

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CHECKED	MJS	DRAWING NO. D3832	REV. A
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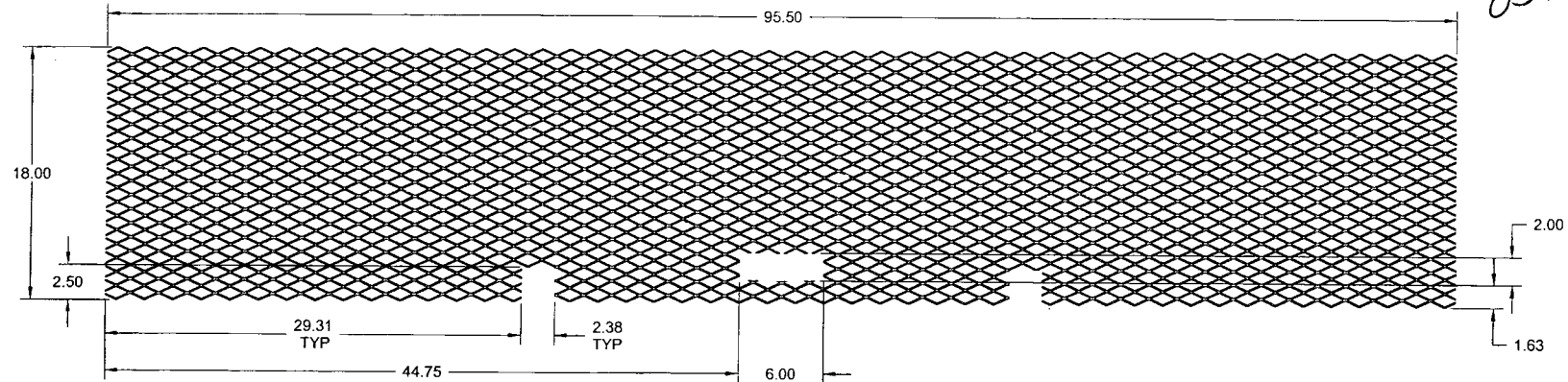
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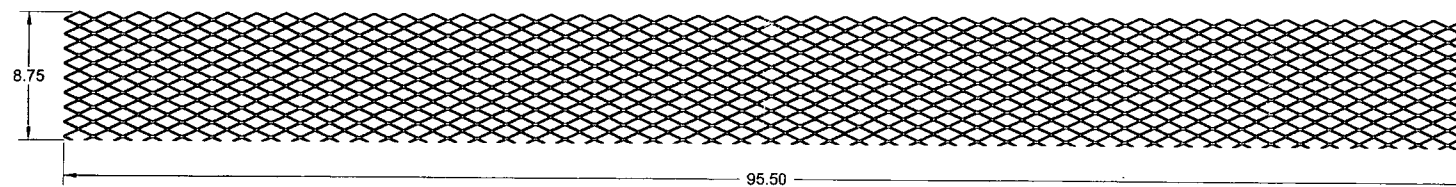
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D3832-3 MESH (LID)



D3832-5 MESH (LID)

RELEASED
07/11/18

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